

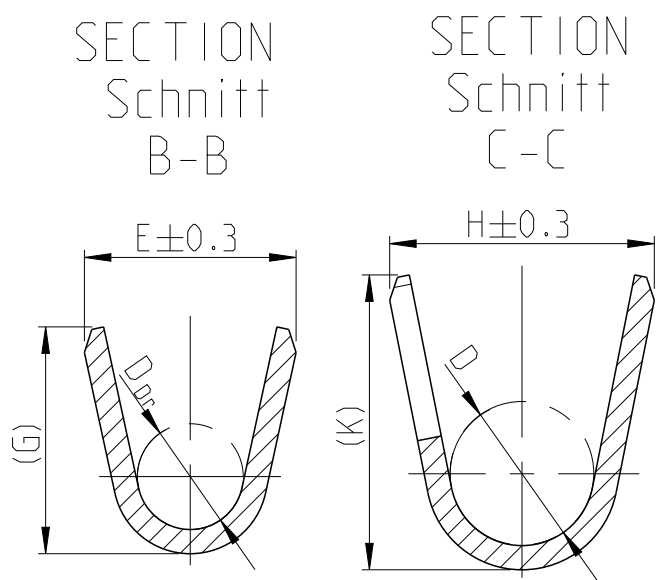
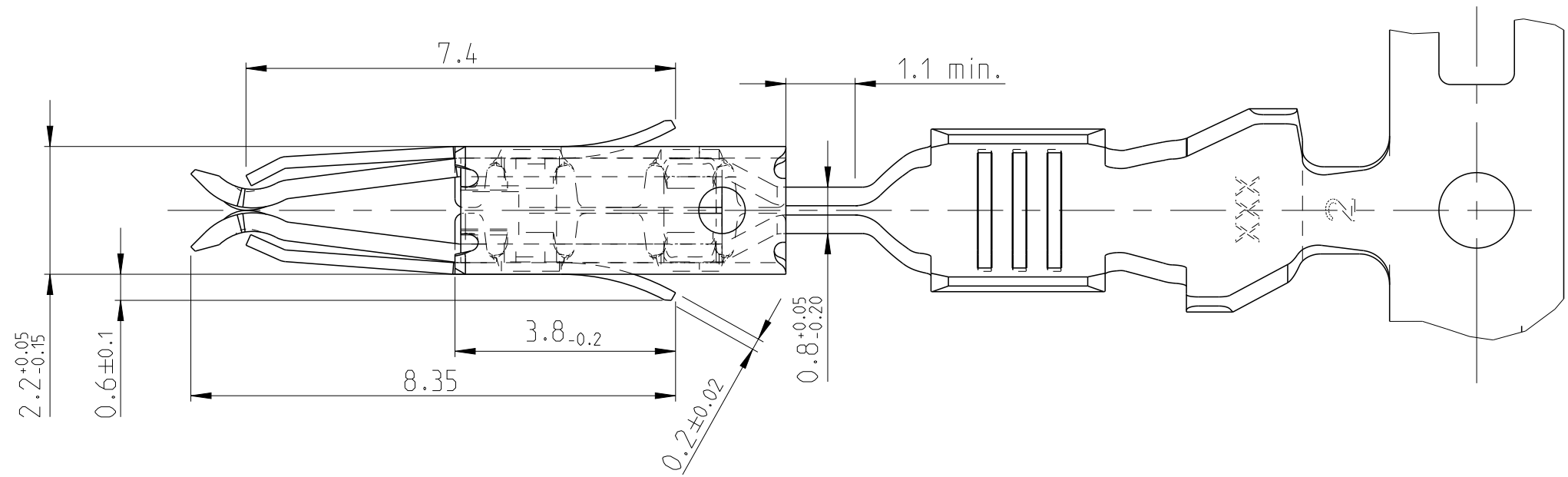
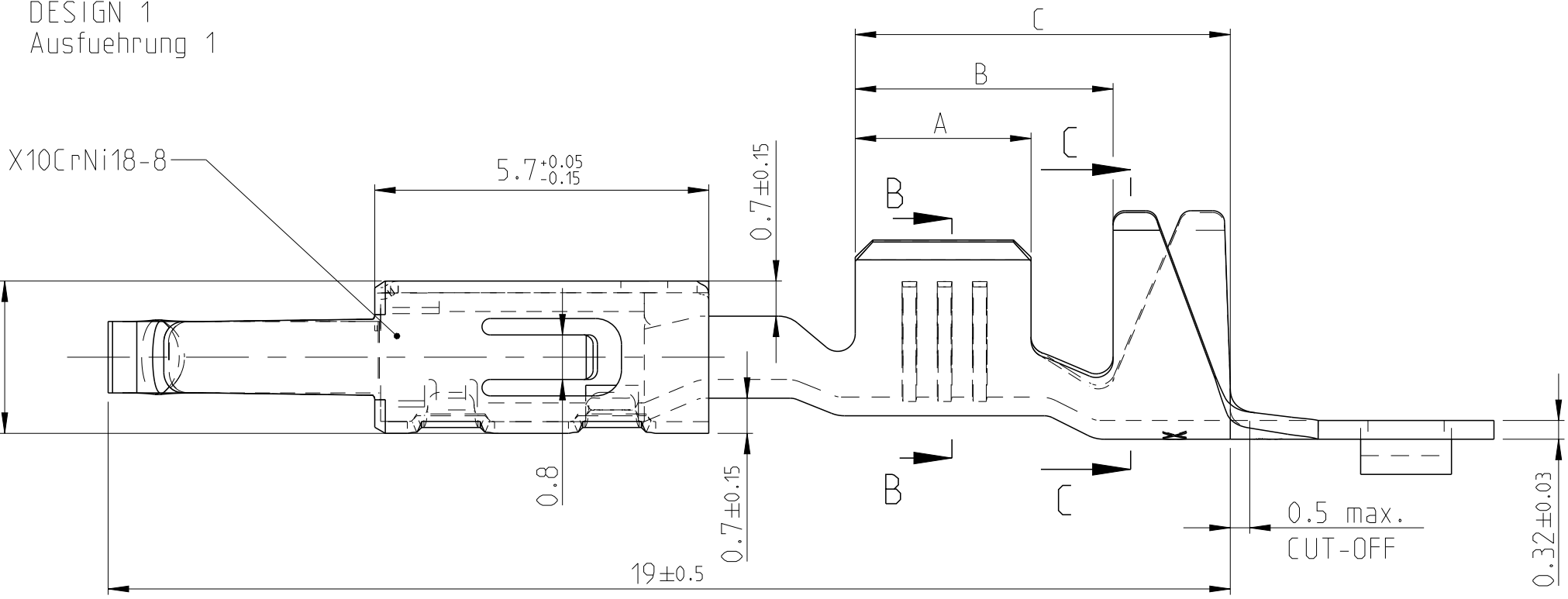
D

C

B

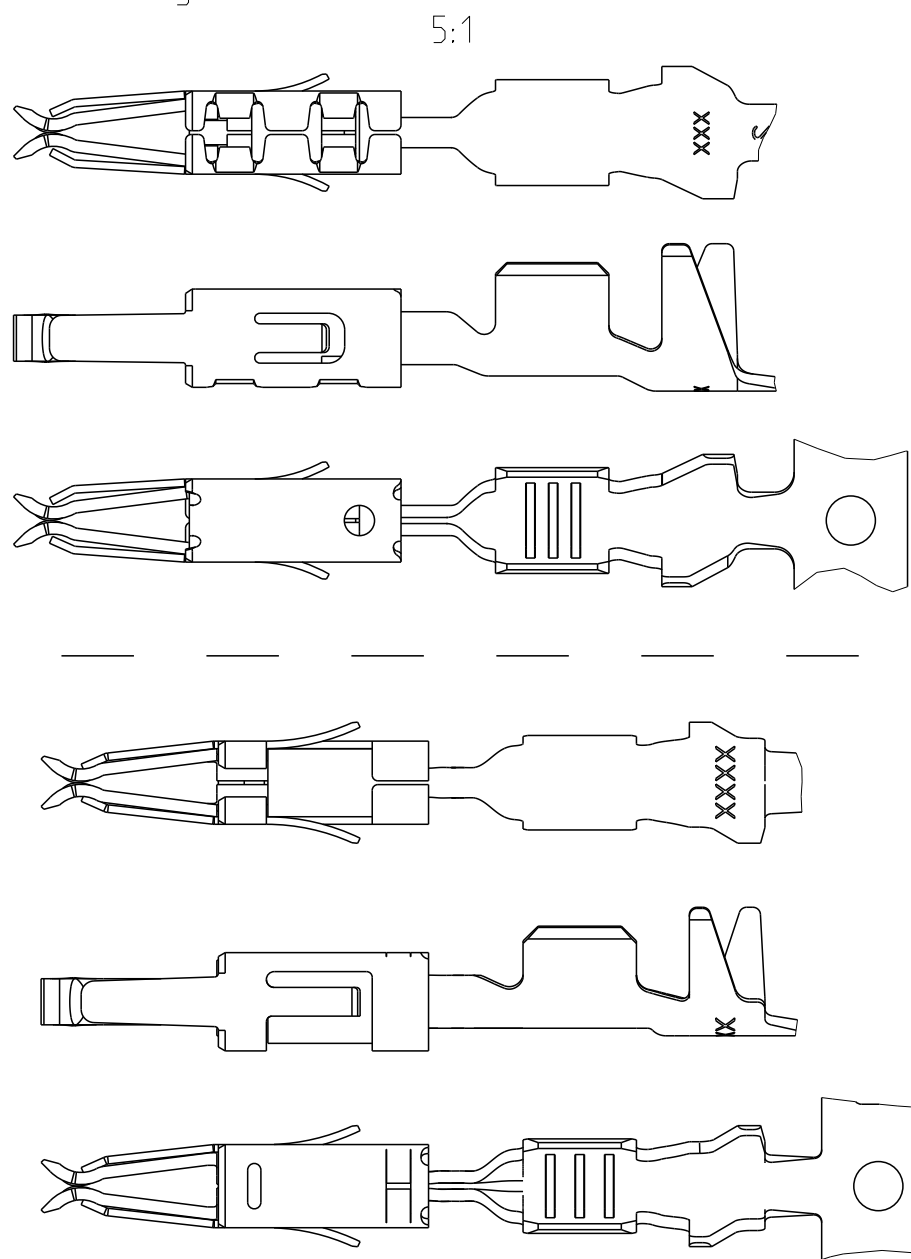
A

DESIGN 1  
Ausfuehrung 1



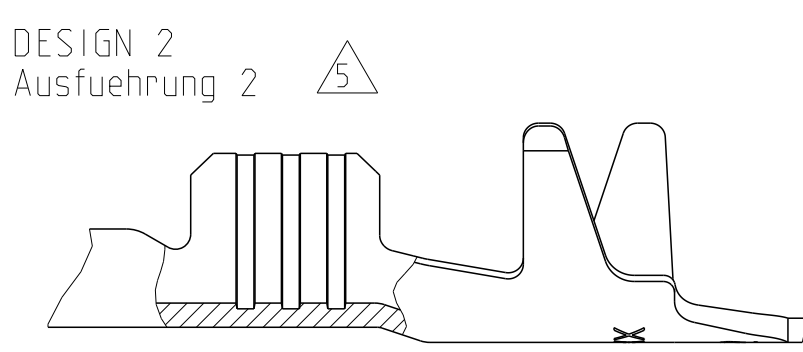
SPRING / Ueberfeder

DIFFERENT TOOL DETAILS  
Verschiedene Werkzeugausfuehrungen  
FUNCTION AND HANDLING WITH  
ALL DETAILS CONTINUOUSLY  
Funktion und Handhabung  
bei allen Ausfuehrungen gleich  
SUPPLY BASED ON AVAILABILITY  
Lieferung nach Verfuegbarkeit

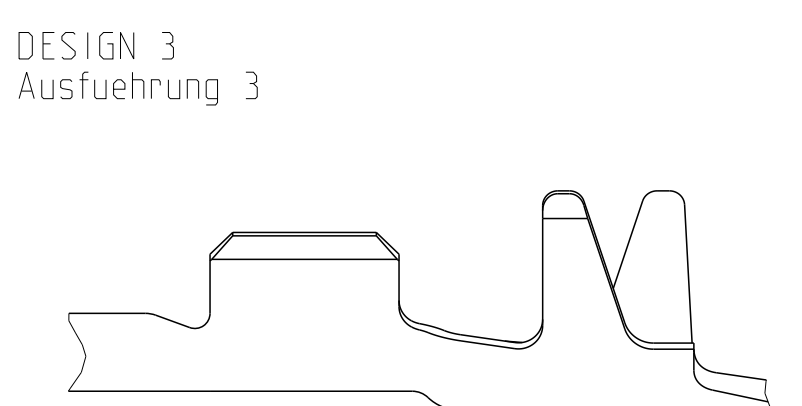


FLR-WIRE  
FLR-Leitung

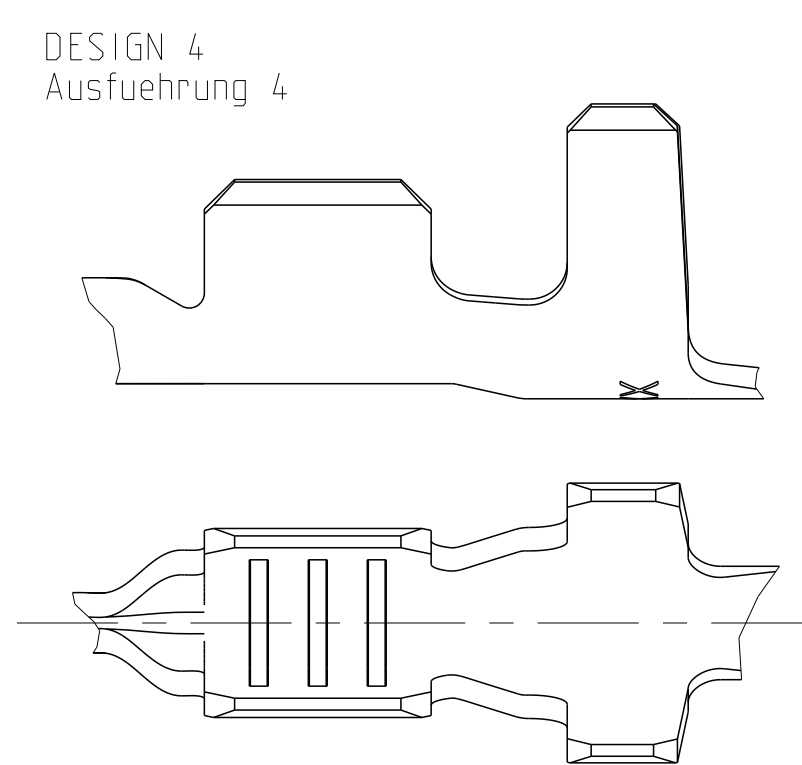
DESIGN 2  
Ausfuehrung 2



DESIGN 3  
Ausfuehrung 3



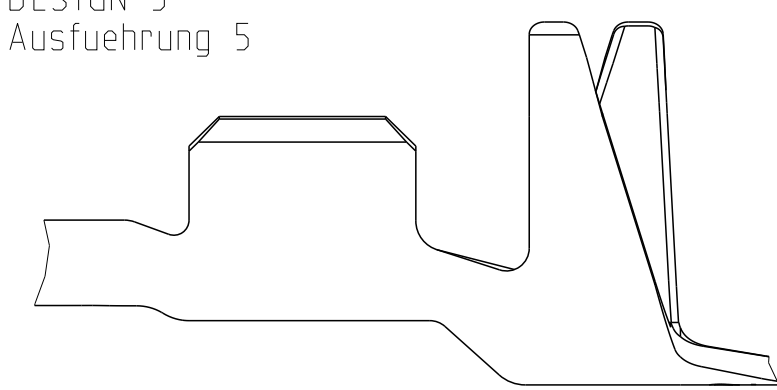
DESIGN 4  
Ausfuehrung 4



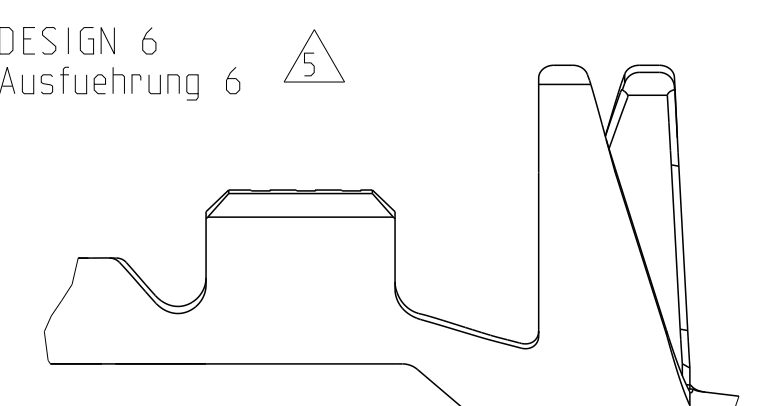
| REVISIONS |     |                                             |           |                  |
|-----------|-----|---------------------------------------------|-----------|------------------|
| P         | LTR | DESCRIPTION                                 | DATE      | DWN APVD         |
| B9        |     | New Creo drawing created and PN's obsoleted | 16APR2014 | Hornbach M. Eder |
| B10       |     | 964274-8 and 2141902-8 added                | 12FEB2015 | Mahrke Schiem    |
| B11       |     | ADD PRODUCT WEIGHT                          | 10JUN2016 | Hornbach Schiem  |
| B12       |     | DRAWING VIEW CORRECTED                      | 17JUN2016 | HO. SCHI         |

FLR- AND FLK-CABLE  
FLR- und FLK- Leitung

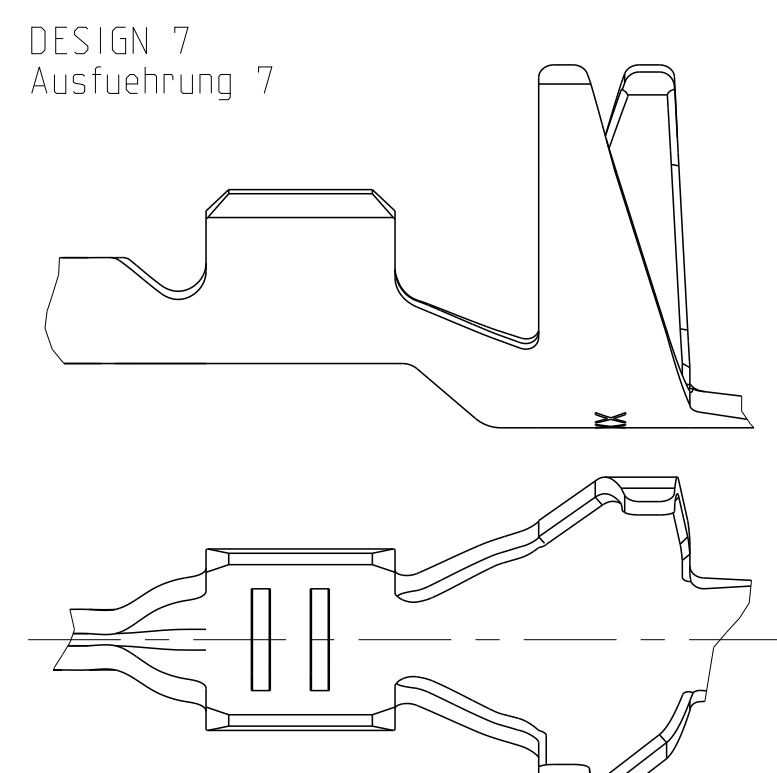
DESIGN 5  
Ausfuehrung 5



DESIGN 6  
Ausfuehrung 6



DESIGN 7  
Ausfuehrung 7

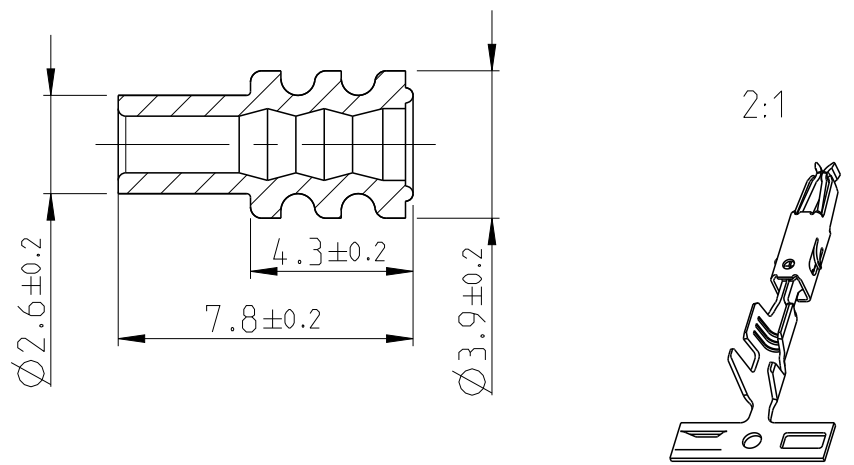


SEE APPLICATION - SPECIFICATION  
siehe Verarbeitungsspezifikation  
114-18081

NOTES  
Bemerkungen

- 1 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.  
Kontaktkoerper gal. verzinkt ueber Nickel 0.2 µm min.  
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
Kontaktzone selectiv vergoldet ueber Nickel 0.8 µm min.  
WIRE CRIMP AREA ELECTRO TIN PLATED OVER NICKEL 1 µm min.  
Drahtcrimpbereich gal. verzinkt ueber Nickel 1 µm min.
- 2 FOR DOUBLE- AND SINGLE TERMINATION  
Fuer Doppel- und Einzelanschlaege
- 3 ACCORDING TO INSULATION DIA IS TO CHOOSE THE SINGLE WIRE SEAL  
Entsprechend dem Isolationsdurchmesser ist die Einzel-Dichtung auszuwaehlen
- 4 BODY ELECTRO TIN PLATED OVER NICKEL 0.2µm min.  
Kontaktkoerper gal. verzinkt ueber Nickel 0.2µm min.  
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
Kontaktzone selectiv vergoldet ueber Nickel 0.8µm min.  
WIRE CRIMP AREA ELECTRO TIN PLATED 1µm min.  
Drahtcrimpbereich gal. verzinkt
- 5 SERRATIONS OVER THE WHOLE WIDTH OF THE WIRE CRIMP AREA  
Rillen ueber die ganze Breite des Drahtcrimpbereiches

| SINGLE WIRE SEAL<br>Einzel-Dichtung |                              |                 |
|-------------------------------------|------------------------------|-----------------|
| 964972-1                            | 1.9-2.1                      | YELLOW<br>gelb  |
| 963530-1                            | 1.4-1.9                      | GREY<br>grau    |
| 964971-1                            | 1.2-1.6                      | RED<br>rot      |
| ORDER No.<br>Bestell-Nr.            | INSULATION Ø<br>Isolations Ø | COLOUR<br>Farbe |



|                                        |                                                                                                 |                                                                   |                                                                                                                    |                 |                    |
|----------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-----------------|--------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |                                                                                                 | DWN<br>M. Preilschiffner<br>CHK<br>V. Huhn<br>APVD<br>M. Bleicher | 18SUG2000<br>18AUG2000<br>16NOV2001                                                                                | TE Connectivity |                    |
| DIMENSIONS:<br>mm                      | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>±0.2<br>±0.1<br>±0.05<br>±0.025<br>±0.015<br>±0.01 | PRODUCT SPEC<br>108-18055<br>APPLICATION SPEC<br>114-18081        | NAME<br>PRODUCT GROUP DRAWING FOR<br>MICRO TIMER 2 CONTACT TYPE A<br>Produkt-Gruppen-Zeichnung fuer Micro Timer II | SIZE<br>A1      | RESTRICTED TO<br>- |
| MATERIAL<br>-                          | FINISH<br>-                                                                                     | WEIGHT<br>0.3g                                                    | SCALE<br>Customer Drawing                                                                                          | SHEET<br>1      | REV<br>B12         |